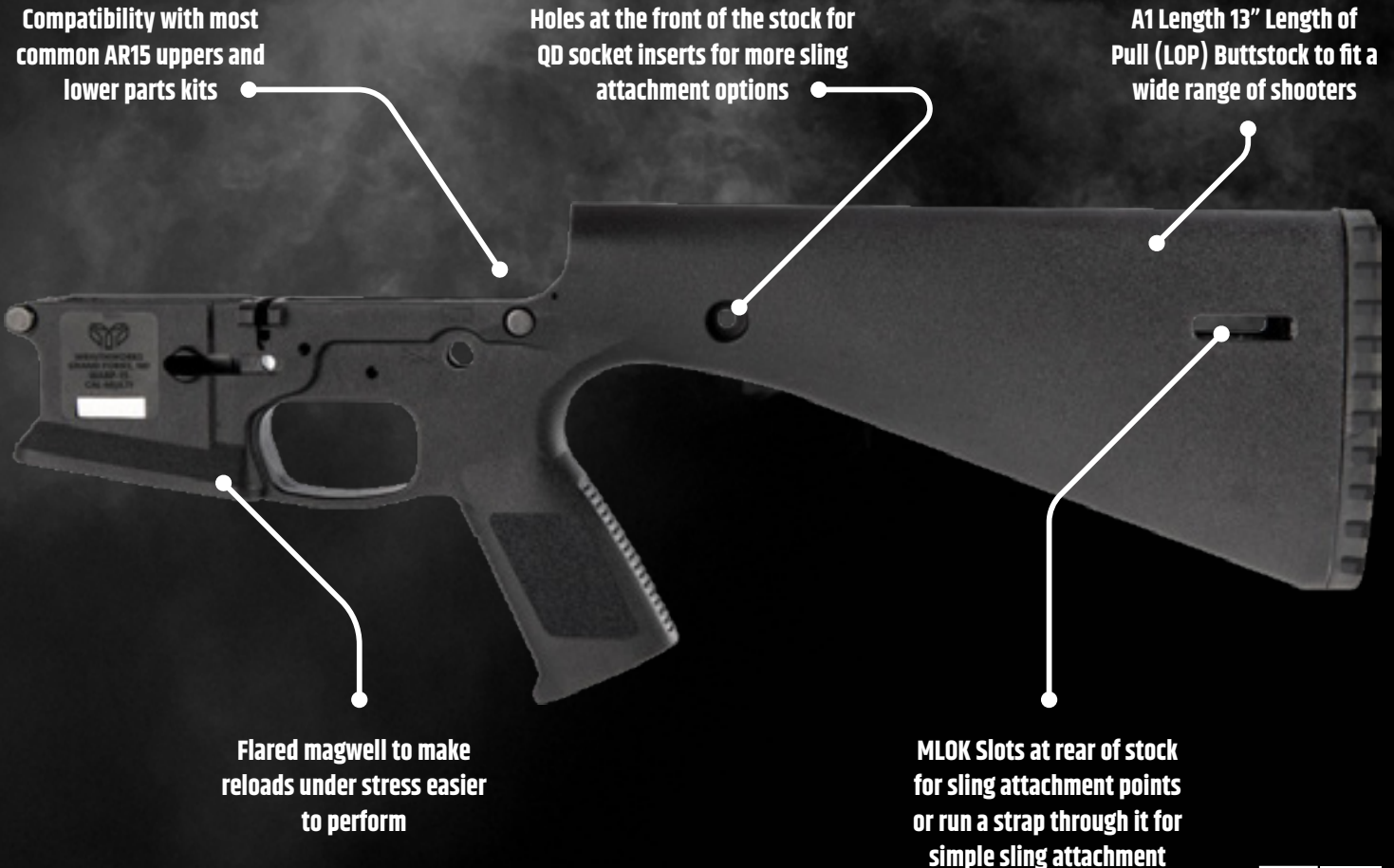


**⚠ WARNING ⚠**

**DO NOT Dry Fire your WARP-15 without the upper in place. Doing this can damage the receiver wall in front of the hammer.**



## Stripped Wraithworks WARP-15 Polymer Lower Receiver

Please read this entire document prior to use. WE RECOMMEND ASSEMBLY BY AN EXPERIENCED GUNSMITH OR ARMORER.

**⚠ NOTICE ⚠**

**AFTER FIRST RANGE SESSION, remove buffer assembly from lower receiver by pressing down on buffer detent and pulling out buffer and spring. The cycling of the action may have removed additional plastic flash caused by the manufacturing process that was not removed during our post-weld processing. Shake out any debris or use compressed air to clear out the buffer tube.**

## Technical Notes

- The WARP-15 receiver uses a Carbine buffer and spring. Do NOT use anything other than standard carbine buffers and round springs or the JP SCSS in the WARP-15.
- The front lugs where the upper receiver attaches are intentionally snug. The upper should be pushed down in place from the top between the lugs. The rear take down pin may need to be tapped in and out with a hammer depending on upper fit.
- The Take Down and Pivot Pins have the detents built into them; eliminating the spring and detent holes in the lower increases durability. Pins insert left to right. Spare pins are available from Wraithworks.
- The buffer detent is held in place with a 5/64" x 1" Roll Pin
- The WARP-15 is compatible with some cassette style match triggers. The retention system of these triggers with D-Clips in the bushings to retain the fire control pins makes them better suited for use in the WARP-15 than other designs that require captured pins. Check Wraithworks website tech section for compatibility list.
- The hammer pin area is wider for durability. Standard AR15 hammer pins can still be used but we offer a longer hammer pin for customers preferring a flush pin for aesthetic reasons.
- Safety selector spring and detent load from the top and then the selector is slid over them. Disassembly of the fire control group should only be done by an experienced gunsmith or certified armorer.
- The WARP-15 is compatible with standard AR15 uppers in calibers including .223/5.56mm NATO, .300 Blackout, 6.5mm Grendel, 6.8mm SPC; make sure you use the appropriate weight carbine buffer for your rifle to eject at 3:00-4:00.
- The WARP-15 is compatible with 9mm blowback systems with a 5.4oz carbine buffer minimum. Use heavier buffers as long as your gun can cycle reliably. Failure to use this minimum buffer weight can damage the lower.
- Big Bores: .458 SOCOM, .50 Beowulf, and .50 BMG: We will never test these calibers enough to guarantee function and durability over time; use at your own risk.

Further technical assistance can be sought by e-mailing [support@wraithworks.com](mailto:support@wraithworks.com)

Replacement parts and accessories can be ordered at [wraithworks.com](http://wraithworks.com)

## Warranty

- The WARP-15 has a limited lifetime warranty for normal use.
- Sling Attachment points wearing out is not grounds for a free receiver replacement.
- Structural modifications including but not limited to: unauthorized stock shortening, removal of material, and dyeing the receiver void the warranty.
- If you intend to register your WARP-15 as an NFA weapon test it thoroughly before doing so in a Title 1 Configuration. Once you Form 1 or Form 2 it, you are legally the manufacturer and we cannot service or support it as easily. Should your receiver require warranty replacement we can only replace it with a title I receiver and we are not responsible for tax stamps or NFA fees.
- Cerakoting: If you intend to have your WARP-15 Cerakoted we recommend you use We Plead the 2nd ([wepleadthe2nd.com](http://wepleadthe2nd.com)) as they are experienced in coating polymer receivers and have our authorization. The bake should be done at low

temperatures (<190 Degrees F) and with an upper in place to prevent warping.

Visit [Wraithworks.com/warranty-repairs](http://Wraithworks.com/warranty-repairs) to claim your limited lifetime warranty for normal use. Or fill out this form and email to: [warranty@wraithworks.com](mailto:warranty@wraithworks.com)

### WARP-15 Limited Lifetime Warranty

Full Name:

Organization:

Email:

Phone:

Address:

City:

State:

Zip Code:

Serial No.: